



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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C10-HC
Job Sheet 192144



Part No: C10-HC

Job Qty: 1 pcs

Part Name: C-Series Remote Hook 10,000 lbs Lift Capacity With Cage



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/18/19

Job Tracking No:

Due Date: 4/19/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

ordn 14556

Note: IPP Rev A 18.04.10 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
95	External Load - 1	1 pcs	4/19/19	4/19/19	0.00	0.50	External Load - 1		<i>AP 2019/05/13</i> <i>Michel</i>
							External Load - 2		
							External Load - 3		
100	QC 5	1 pcs	4/19/19	4/19/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							DC - 1 - B4B		
							DC - 2 - B4B		
110	DC - 1 - B4B	1 pcs	4/19/19	4/19/19	0.00	0.00	DC - 1 - B4B		<i>68-6</i> <i>30</i> <i>DAS</i> <i>9-89</i>
							DC - 2 - B4B		
120	Packaging 3-1 - Stock - B4B	1 pcs	4/19/19	4/19/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		



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Container No: S180664



Part: C10 - HC

Job No: 192144

Serial No/Batch: S180664

Revision:

Inspector:

Exp Date:

Instructions:

Date: 05/13/19

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MAY 13 2019

				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
200	QC 21 - FG	1 pcs	4/19/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - SA - 53

Part Op **95** - (Small Fab) Assemble the hook into the cage using the hardware called out on the C10-C drawing and torque
 Descriptions: fasteners to 290-410 in. lbs.

100 - (QC5- Inspect part completeness to step on W/O)

110 - (Document Control) Photocopy blue file and create labels as per O&OPM-C10

120 - (Identify as per dwg & Stock Location: _____)

200 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
C10	C-Series Remote Hook 10,000 lbs Lift Capacity	1 pcs (1 ea)	95-External Load - 1	5163977
C10-C	Single Cage	1 pcs (1 ea)	95-External Load - 1	5180637

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
95-External Load - 1	C10	1	0	0
	C10-C	1	0	0

Part Specifications

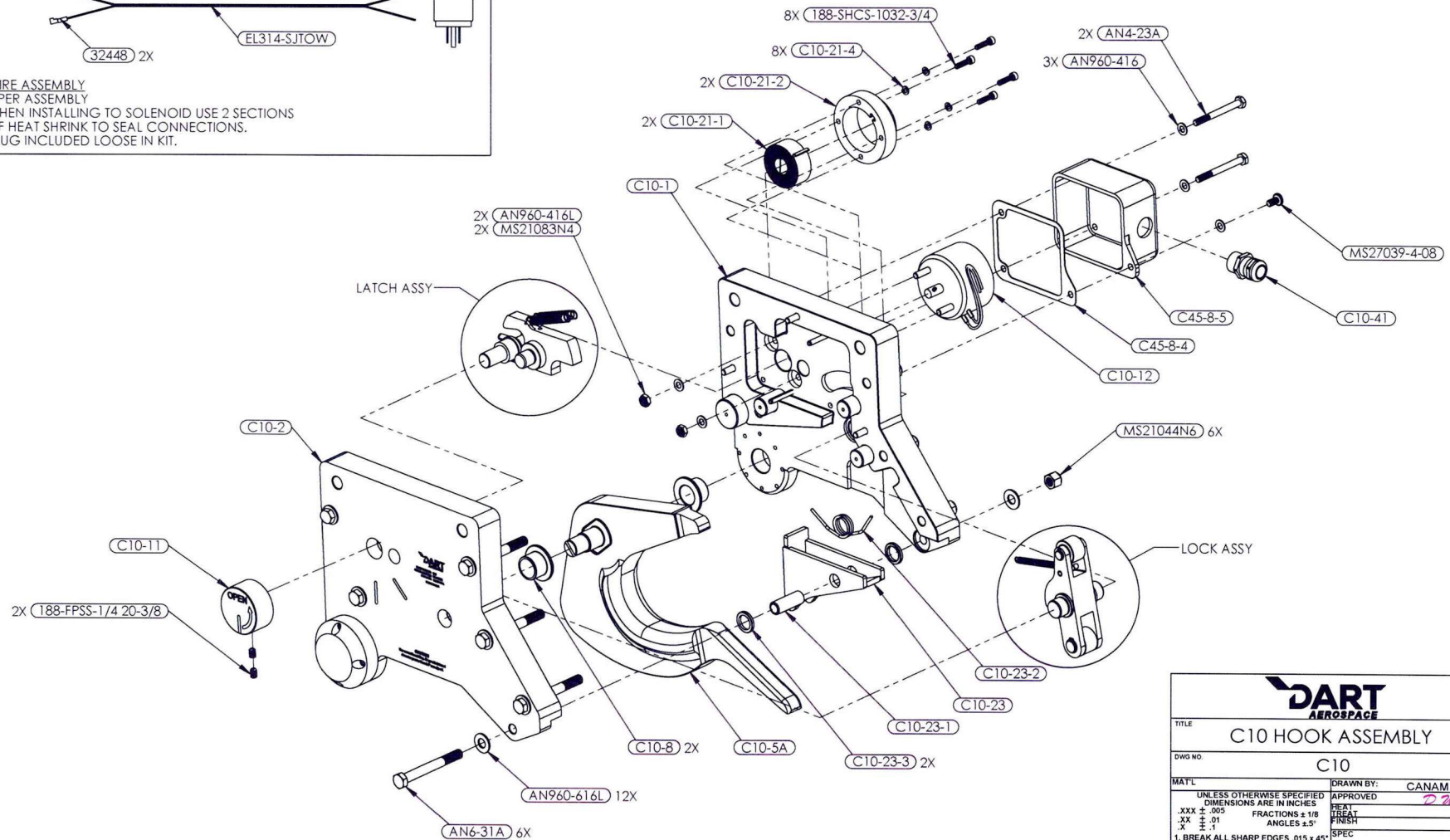
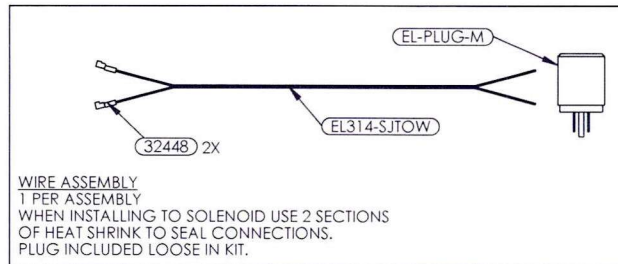
Specifications could not be found.

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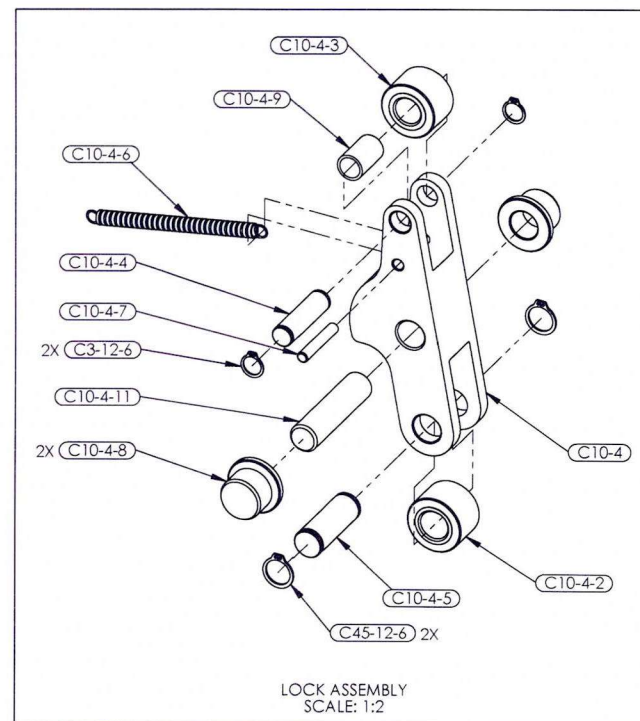
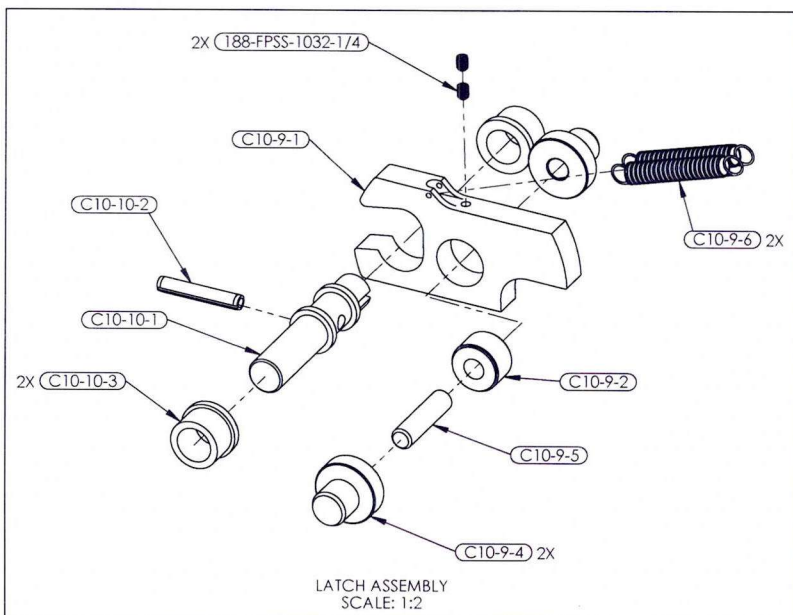
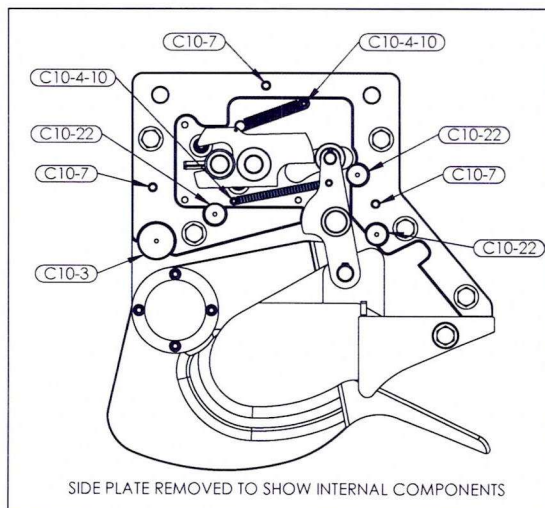
REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1	14-0219	DELETED C2-14-2, 600.1309, 600.1347.	11/20/2014	RJC	JAG



DART AEROSPACE	
TITLE C10 HOOK ASSEMBLY	
DWG NO. C10	REV 3
MAT'L	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/8
.XX ± .01	ANGLES ± 5°
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:4	DATE 11/20/2014
SHEET 2 OF 4	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



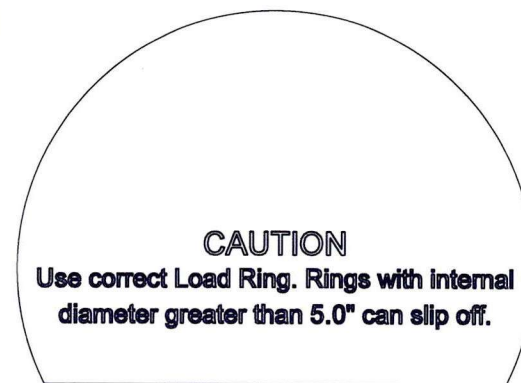
DART AEROSPACE	
TITLE C10 HOOK ASSEMBLY	
DWG NO. C10	REV 3
DRAWN BY: CANAM	
APPROVED: <i>P. Mui</i>	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 .X ± .1 ANGLES ± 5° 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:4	DATE USED ON MODEL
SHEET 3 OF 4	

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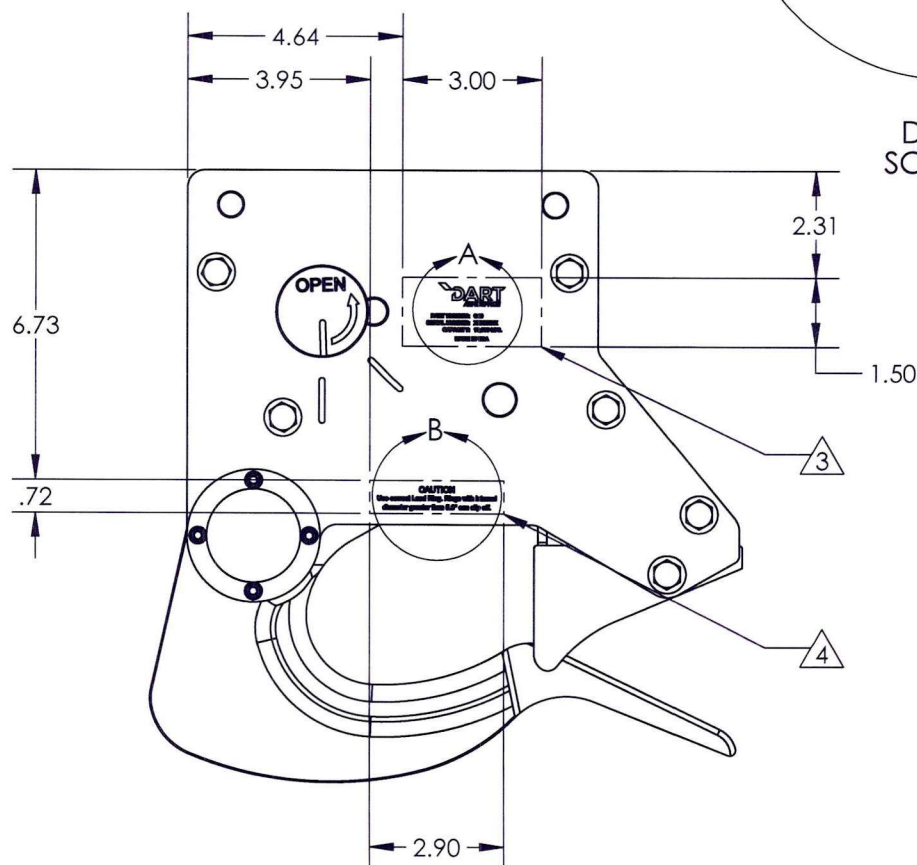
REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	15-0072	ADDED ENGRAVING NOTES AND DETAILS.	3/31/2015	DPD	JAG



DETAIL A
SCALE 1 : 1



DETAIL B
SCALE 1 : 1



NOTES:

- 3 LASER ENGRAVE DART LOGO, P/N, S/N, "MADE IN USA," WITHIN BOUNDARY.
- 4 LASER ENGRAVE CAUTION NOTE, WITHIN BOUNDARY.

DART AEROSPACE	
TITLE C10 HOOK ASSEMBLY	
DWG NO. C10	REV 3
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: CANAM APPROVED: <i>D Weil</i> HEAT TREAT FINISH SPEC USED ON MODEL
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:4	DATE SHEET 4 OF 4

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					